

Abstract of the Disclosure

METHOD OF MAKING CURVED HOSE

5 The present invention is directed to a method for manufacturing a curved hose.
The method is comprised of the steps of (a) forming a hose assembly, the hose assembly
comprising: (i) an innermost layer of a halogenated polyolefin rubber; (ii) a polyester
reinforcement overlaying the innermost layer, the reinforcement having disposed on its
surface an RFL adhesive comprising a chlorosulfonated polyethylene rubber; and (iii) an
10 elastomeric cover overlaying the braided reinforcement; (b) cutting the hose assembly
into hose lengths; (c) shaping the hose lengths into predetermined curved hose shapes;
and (d) curing the curved hose shapes.